

Yanmar type 1GM10

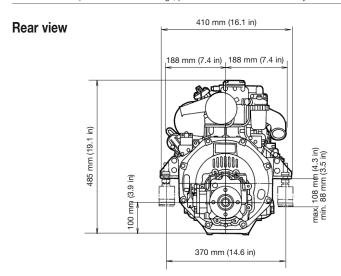
The Powerful Gem



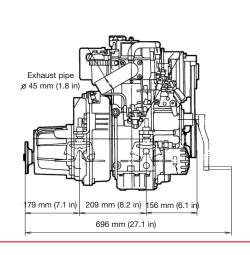
Configuration	4-stroke, vertical, raw water cooled diesel engine				
Maximum output at crankshaft	* 6.7 kW (9 hp) / 3600 rpm ** 6.6 kW (9 hp) / 3600 rpm				
Continuous rating output at crankshaft	5.9 kW (8 hp) / 3400 rpm				
Displacement	0.318 L (19.41 cu in)				
Bore x stroke	75 mm x 72 mm (2.95 in x 2.83 in)				
Cylinders	1				
Combustion system	Indirect injection (special swirl type pre-combustion chamber)				
Aspiration	Natural aspiration				
Starting system	Electric starting 12 V - 1.0 kW with manual combination				
Alternator	12 V – 35 A				
Cooling system	Direct seawater cooling by rubber impeller seawater pump				
Lubrication system	Enclosed, forced lubricating system				
Direction of rotation (crankshaft)	Counter clockwise viewed from stern				
Dry weight without gear	71 kg (156.5 lbs)				
Environmental	EPA II, BSO II and SAV compliant				
Engine mounting	Rubber type flexible mounting				

NOTE: Fuel condition: Density at $15^{\circ}C = 0.842 \text{ g/cm}^3$; 1 hp = 0.7355 kW

 $\textbf{Dimensions} \text{ (For detailed line-drawings, please refer } \underline{\textbf{to our web-site: www.yanmarmarine.com)}}$



Right side view

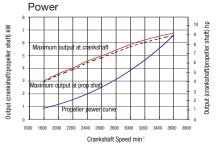


1GM10 w/ KM2P-1 marine gear

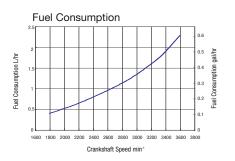


^{*} Fuel temperature 25°C at the inlet of the fuel injection pump (ISO 3046-1)

^{**}Fuel temperature 40°C at the inlet of the fuel injection pump (ISO 8665)





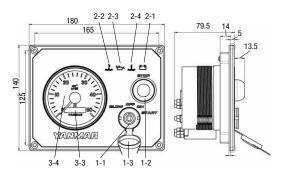


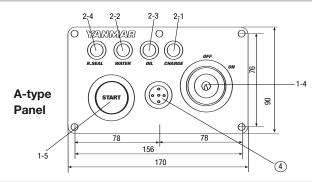
Marine Gears/Drive

Model	KM2P-1		KM3V (V-drive)			Saildrive (SD20)	
Туре	Constant mesh gear with servo-cone clutch			Constant mesh gear with servo-cone clutch			Constant mesh gear with dog clutch
Dry weight	10 kg (24 lbs)		19 kg (42 lbs)			30 kg (66 lbs)	
Reduction ratio (fwd/asn)	2.21/3.06	2.62/3.06	3.22/3.06	2.36/3.16	2.61/3.16	3.20/3.16	2.64/2.64
Propeller speed (fwd/asn)	1540	1298	1055	1441	1303	1063	1321
Direction of rotation (propeller shaft - fwd)	Clockwise viewed from stern		Clockwise viewed from stern			Counter clockwise viewed from stern	
Dry weight engine and gear/drive	81 kg (179 lbs)		90 kg (198 lbs)			104 kg (229 lbs)	
Length engine and gear/drive	554 mm (22 in)			680 mm (27 in)			723 mm (29 in)

Instrument Panels

Digital B-type Panel





	Type of instrument panel		
Function	Digital B-type Panel	A-type Panel	
① Switch unit	3 71	,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,,	
1-1 Key switch for GLOW/OFF/ON/START (4-position switch)	0	X	
1-2 Push button switch for engine stop	0	X	
1-3 Moisture cap for key switch	0	X	
1-4 Key switch for ON/OFF (2-position switch)	X	0	
1-5 Push button switch for engine start	X	0	
2 Alarm lamp unit			
2-1 Battery low charge alarm	0	0	
2-2 Coolant high temperature alarm	0	0	
2-3 Lubricating oil low pressure	0	0	
2-4 Water in sail drive seal alarm	0	0	
2-5 Water in fuel filter alarm	X	X	
2-6 Sea water insufficient flow alarm	X	X	
③ Meters			
3-1 Lubricating oil pressure meter	X	X	
3-2 Coolant temperature meter	X	X	
3-3 Hour meter	0	X	
3-4 Tachometer	0	X	
Audible alarm buzzer	0	0	

Note: O = Equipped on panel X = Not equipped on panel

Accessories

Standard Package

- Sensor for intrument panel
- Rubber type flexible mounting
- Exhaust/water mixing elbow (L-type)
- Alternator 35 A

Optional

- A-panel
- B-panel
- New B-panel
- Digital B-panel
- Various extension wire harnesses

• Various couplings (straights, tapers, slits)

Texts and illustrations are not binding. Yanmar Marine reserves the right to introduce adaptations without prior notification.